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APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/086,153	02/26/2002		Ronald W. Reynolds	REYN-25,923	2655
25883	7590	03/09/2004		EXAMINER	
HOWISON P.O. BOX 7		TT, L.L.P	JIMENEZ, MARC QUEMUEL		
DALLAS, TX 75374-1715				ART UNIT	PAPER NUMBER
				3726	

DATE MAILED: 03/09/2004

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Please find below and/or attached an Office communication concerning this application or proceeding.

		<i>□ Of</i>			
	Application No.	Applicant(s)			
055	10/086,153	REYNOLDS, RONALD W.			
Office Action Summary	Examiner	Art Unit			
	Marc Jimenez	3726			
The MAILING DATE of this communication apperiod for Reply	pears on the cover sheet with	h the correspondence address			
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1, after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a report of the period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	.136(a). In no event, however, may a reply within the statutory minimum of thirty d will apply and will expire SIX (6) MONT te, cause the application to become ABA	ply be timely filed (30) days will be considered timely. HS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).			
Status					
Responsive to communication(s) filed on 2a) ☐ This action is FINAL . 2b) ☑ This action is application is in condition for allowed closed in accordance with the practice under	is action is non-final. ance except for formal matte	·			
Disposition of Claims					
4) ⊠ Claim(s) <u>1-75</u> is/are pending in the application 4a) Of the above claim(s) is/are withdra 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ⊠ Claim(s) <u>1-75</u> are subject to restriction and/or	awn from consideration.				
Application Papers					
9)☐ The specification is objected to by the Examin	er.				
10) The drawing(s) filed on is/are: a) □ accepted or b) □ objected to by the Examiner.					
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11) The oath or declaration is objected to by the E	,	, ,			
	xammer. Note the attached	Office Action of form 1 10-132.			
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureat * See the attached detailed Office action for a list 	nts have been received. Its have been received in Appority documents have been reul (PCT Rule 17.2(a)).	oplication No received in this National Stage			
Attachment(s)					
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date 	Paper No(s)	immary (PTO-413) /Mail Date formal Patent Application (PTO-152) 			

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DETAILED ACTION

Election/Restrictions

- 1. Restriction to one of the following inventions is required under 35 U.S.C. 121:
 - I. Claims 1-23 and 49-75, drawn to a roller, classified in class 492, subclass 56.
 - II. Claims 24-31, drawn to a weld ring, classified in class 428, subclass 544.
 - III. Claims 32-43, drawn to a method of making a low-mass roller, classified in class29, subclass 895.
 - IV. Claims 44-48, drawn to a method for joining first and second thin-walled tubing sections, classified in class 29, subclass 428.

The inventions are distinct, each from the other because of the following reasons:

- 2. Inventions Group I and II are related as combination and subcombination. Inventions in this relationship are distinct if it can be shown that (1) the combination as claimed does not require the particulars of the subcombination as claimed for patentability, and (2) that the subcombination has utility by itself or in other combinations (MPEP § 806.05(c)). In the instant case, the combination as claimed does not require the particulars of the subcombination as claimed because the combination does not require a weld ring with the feature: "disposed approximately midway between the first and second parallel edges of the band". The subcombination has separate utility such as for use other than for a roller, the weld band could be used to attach piping together.
- 3. Inventions Group I and III are related as process of making and product made. The inventions are distinct if either or both of the following can be shown: (1) that the process as

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used to make other and materially different product or (2) that the product as claimed can be made by another and materially different process (MPEP § 806.05(f)). In the instant case the product could be made with a step other than "forming a hollow body in situ within the outer shell of a polymeric material such that the assembly of the outer shell and the hollow body defines a cylindrical axial space surrounding and coincident with said axis of rotation for receiving an axle" in the process. Furthermore, the patentability of product does not depend on its method of production. *In re Thorpe*, 777 F.2d 695, 697, 227 USPQ 964, 966 (Fed. Cir. 1985) (citing In re Pilkington, 411 F.2d 1345, 1348, 162 USPQ 145, 147 (CCPA 1969)). If a product in a product-by-process claim is the same as or obvious from a product in the prior art, the claim is unpatentable even though the prior product is made by a different process. Id. citing *In re Marosi*, 710 F.2d 799, 803, 218 USPQ 289, 292-93 (Fed. Cir. 1983); *Johnson & Johnson v. W.L. Gore*, 436 F. Supp. 704, 726, 195 USPQ 487, 506 (D. Del. 1977); see also *In re Fessmann*, 489 F.2d 742, 744, 180 USPQ 324, 326 (CCPA 1974).

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- 3. Inventions Group I and IV are related as process of making and product made. The inventions are distinct if either or both of the following can be shown: (1) that the process as claimed can be used to make other and materially different product or (2) that the product as claimed can be made by another and materially different process (MPEP § 806.05(f)). In the instant case the product could be made without cutting steps in the process.
- 4. Inventions Group II and III are related as process of making and product made. The inventions are distinct if either or both of the following can be shown: (1) that the process as claimed can be used to make other and materially different product or (2) that the product as

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claimed can be made by another and materially different process (MPEP § 806.05(f)). In the instant case the product could be made without the step of forming a hollow body in the process.

- 5. Inventions Group II and IV are related as process of making and product made. The inventions are distinct if either or both of the following can be shown: (1) that the process as claimed can be used to make other and materially different product or (2) that the product as claimed can be made by another and materially different process (MPEP § 806.05(f)). In the instant case the product could be made without the cutting steps in the process.
- 6. Inventions Group III and IV are related as combination and subcombination. Inventions in this relationship are distinct if it can be shown that (1) the combination as claimed does not require the particulars of the subcombination as claimed for patentability, and (2) that the subcombination has utility by itself or in other combinations (MPEP § 806.05(c)). In the instant case, the combination as claimed does not require the particulars of the subcombination as claimed because the combination does not require cutting steps. The subcombination has separate utility such as for making other products than a low-mass roller.
- 7. Because these inventions are distinct for the reasons given above and have acquired a separate status in the art as shown by their different classification, restriction for examination purposes as indicated is proper.
- 8. Because these inventions are distinct for the reasons given above and have acquired a separate status in the art because of their recognized divergent subject matter, restriction for examination purposes as indicated is proper.
- 9. This application contains claims directed to the following patentably distinct species of the claimed invention:

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After electing one of the above groups, applicant must elect one of Species A or B below.

Species A: Figures 9A-9C.

Species B: Figures 11A-11C.

If applicant elects Group I, and after electing one of Species A or B, applicant must elect one of the following species:

Species I: polymeric material is non-conductive (claims 20 and 60).

Species II: polymeric material is electrically conductive (claims 21 and 61).

Species III: polymeric material is an acoustic absorber (claim 22).

Species IV: polymeric material is acoustically inert (claim 23).

Species V: polymeric material is acoustically non-resonant (claim 62).

If applicant elects Group II, and after electing one of Species A or B, applicant must also elect one of the following species:

Species a: ring portions is metal (claims 26-27 and 29).

Species b: ring portions is non-metallic (claims 28, 30, and 31).

Species c: ring formed of one piece (claim 31).

Applicant is required under 35 U.S.C. 121 to elect a single disclosed species for prosecution on the merits to which the claims shall be restricted if no generic claim is finally held to be allowable. Currently, claims 1, 24, 32, 44, 49, 63, and 73 generic.

Applicant is advised that a reply to this requirement must include an identification of the species that is elected consonant with this requirement, and a listing of all claims readable thereon, including any claims subsequently added. An argument that a claim is allowable or that all claims are generic is considered nonresponsive unless accompanied by an election.

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Upon the allowance of a generic claim, applicant will be entitled to consideration of claims to additional species which are written in dependent form or otherwise include all the limitations of an allowed generic claim as provided by 37 CFR 1.141. If claims are added after the election, applicant must indicate which are readable upon the elected species. MPEP § 809.02(a).

Should applicant traverse on the ground that the species are not patentably distinct, applicant should submit evidence or identify such evidence now of record showing the species to be obvious variants or clearly admit on the record that this is the case. In either instance, if the examiner finds one of the inventions unpatentable over the prior art, the evidence or admission may be used in a rejection under 35 U.S.C. 103(a) of the other invention.

10. Applicant is advised that the reply to this requirement to be complete must include an election of the invention to be examined even though the requirement be traversed (37 CFR 1.143).

Contact Information

11. Telephone inquiries regarding the status of applications or other general questions, by persons entitled to the information, should be directed to the group clerical personnel. In as much as the official records and applications are located in the clerical section of the examining groups, the clerical personnel can readily provide status information. M.P.E.P. 203.08. The Group clerical receptionist number is (703) 308-1148.

If in receiving this Office Action it is apparent to applicant that certain documents are missing, e.g., copies of references cited, form PTO-1449, form PTO-892, etc., requests for copies

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of such papers or other general questions should be directed to Tech Center 3700 Customer

Service at (703) 306-5648, or fax (703) 872-9301 or by email to

CustomerService3700@uspto.gov.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Marc Jimenez whose telephone number is 703-306-5965. The

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Vo can be reached on 703-308-1789. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306 for regular

examiner can normally be reached on Monday-Friday, between 5:30 am- 2:00 pm.

communications and After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-1148.

Other helpful telephone numbers are listed for applicant's benefit.

Allowed Files & Publication

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Mare Jimeney Marc Jimene

Patent Examiner

AU 3726

MJ

March 6, 2004